## B.Tech. Chemical Engineering
(Effective from the admitted Batch in 2006-07 onwards)

### I/IV B.Tech. (Year - Wise)
COMMON FOR ALL BRANCHES

### II/IV B.Tech. (First Semester)

<table>
<thead>
<tr>
<th>Code</th>
<th>Title</th>
<th>Periods (L-lect.; T-tutor.; P-pract.)</th>
<th>Marks (S-sess.; EE-external exam)</th>
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<td>CHE-211 Mathematics-III</td>
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<td>CHE-214 Strength of Materials</td>
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### II/IV B.Tech. (Second Semester)

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<td>CHE-224 Fluid Mechanics</td>
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<td>CHE-225 Mechanical Operations</td>
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### III/IV B.Tech. (First Semester)

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Note: There is Industrial Training at the end of III year II Semester for a minimum of three weeks during summer vacation. Assessment for the Industrial Training is made during IV year I Semester.

### III/IV B.Tech. (Second Semester)

<table>
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### IV/IV B.Tech. (First Semester)

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### IV/IV B.Tech. (Second Semester)

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<td>CHE-421</td>
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LIST OF ELECTIVEVS TO BE OFFERED BY THE DEPT. OF CHEMICAL ENGINEERING

**Elective-1:**  
1. Oracle  
2. Visual Basic.net  
3. Java  
4. MATLAB  
5. C#  
6. Fortran

**Elective-2:**  
1. Polymer Technology  
2. Computer Applications  
3. Paper Technology  
4. Protein Engineering  
5. Computational Fluid Dynamics  
6. Finite Volume Method

*Dynamic*

**Elective-3:**  
1. Computer Aided Design  
2. Fluidization Engineering  
3. Industrial Pollution & Control Engineering  
4. Multicomponent Separation Processes  
5. Numerical Heat Transfer  
Vector and Tensor Calculus: Scalar, Vector fields, Gradient, Divergence, curl, directional derivative, identities, irrotational and solenoid vector fields, line integral, surface integral and volume integral, introduction of orthogonal curvilinear coordinates: Cylindrical, spherical and polar coordinates, introduction to tensors, quotient law.

Complex Analysis: Differentiability, Cauchy-Riemann equations, analytic functions Cauchy Theorem, Cauchy integral formula, Taylor and Laurent expansions, (without proofs), singularities, Residue Theorem, contour integration, geometric representation of f(z), conformal transformation, some standard transformations: (1) \( w = z + c \), (2) \( c z \), \( W = 1/Z \), \( u = (a z + b)/(c z + d) \), \( W = Z^2 \), and \( W = e^z \).


Z-Transforms: Some standard Z-transforms, Linear property, Damping rule, Shifting Rules, initial and final value theorems, Formation of difference equations, Solution of difference equations, linear difference equations, rules for finding CF and PI. Difference equations reducible to linear form, Simultaneous difference equations with constant coefficients, application to deflection of a loaded string. Applications of Z-Transform to difference equations.

Textbook: Scope as given in:


Reference:


2. **Chemical Bonding and Molecular Structure:** The Covalent Bond: The simplest molecule $H^+$ ion its exact description, dative Bond and its influence on Covalence-the concept of resonance and Hybridization. Multiple bonding characters of second period and higher period elements and the difference between the two. Pauling’s electro-neutrality principle, valence shell, electron pair repulsion method. Molecular Orbital theory for homonuclear diatomic molecules only-Electro-negativity (Milliken approach)-Fajan’s rules for the prediction of non-polar character.

3. **Chemistry of Transition Elements and Co-ordination Compounds:**


**Text Books:**

1. University General Chemistry, CNR Rao, Macmillan India Ltd-Hyderabad


4. **Chemical Equilibrium**: Reversible reactions, Law of Mass action, Homogeneous equilibria in gaseous and liquid systems and simple example of Heterogeneous equilibria. Effect of temperature on equilibrium-VantHoff’s equation.


6. **Phase Rule**: Definition and explanation of terms involved in Phase Rule, Derivation of the Phase Rule. One component systems (Ag-Pb and KI-H2O). Eutectic point and its significance.


**Suggested Reading:**

3. Text Book of Physical Chemistry by Bahl & Tuli.
Axial loads: Simple stress and strain, Hook’s law, load extension diagram for Mild steel. Stress in compound assemblies, Thermal stresses

Transverse loads: Shear force and bending moment diagrams for a) cantilevers b) simply supported beams c) Over-hanging beams due to i) concentrated loads and U D L s only

Theory of simple bending: Relation between i) f and y ; ii) M and I ; iii) E and R. Distribution of shear stress in common shapes of cross-section.

Principal stresses and principal planes, Maximum shear stress and its plane- Mohar’s Circle of stress.

Torsion of solid and hollow circular shafts- transmission of horse power, Design of flange coupling, closed coil helical spring i) under axial load, ii) under axial twist. Riveted joints- design of lap joints.

Stress in thin i) cylindrical shells ii) spherical shells - stress in thick cylinders, compound cylinders, pressure due to shrink-fitting.

Textbook:

1. Strength of Materials., Ramamrutaham

Reference Books:

1. **Thermodynamics:** Definitions-Systems-classification of Thermodynamic Systems, Cycle, and Zeroth Law of Thermodynamics-First Law of Thermodynamics-closed system-Flow processes.-open systems with steady flow process-applications of steady flow energy equation to engineering systems.


5. **I C engines:** classification-main composition of IC engines-carburetter-Fuel Pump injector-cooling systems for IC engines-working of 2-stroke and v4-stroke petrol and Diesel Engines-Power and efficiency of IC engines.

6. **Reciprocating Air-compressors:** Single stage-work done during cycle-effect of clearance-two stage compressors-condition for minimum work-effect of Inter-cooling-Efficiency.

7. **Drives:** Belts-expression for the ratios of tension on the slack and tight side.-power transmitted –V-Belts, Chain drives-Gears: Spur –Helical, Bevel gear – trains simple and compound.

**Text Books:**

2. Theory of Machines by R.S.Khurmi

**Reference Books:**

1. Engineering Thermodynamics by P.K.Nag
2. Engineering Thermodynamics by J.B.Jones and R.E.Dugar
3. Engineering Thermodynamics by R.K.Rajput
4. Theory of Machines by Balani
Magnetic Circuits: Definitions of magnetic circuit, Reluctance, magneto motive force (mmf), magnetic flux, Simple problems on magnetic circuits, Hysterisis loss (chapter 8, page Nos. 155-175).


Textbook:

1. Elements of Electrical Engineering and Electronics by V.K. Mehta S.Chand & Co.

Reference Book:

1. A first course in Electrical Engineering, by Kothari.
1. Determination of dissolved oxygen percent in a given water sample (Winkler’s method)

2. Estimation of Nickel using Eri-T as an indicator.

3. Determination of the strength of HCl solution using a standard solution of Sodium Hydroxide pH metrically.

4. Estimation of Mohr’s Salt by titrating against a standard solution of Potassium Dichromate potentiometrically.

5. Determination of conductance of a given sample of water with a Conductivity Meter.

6. Determination of partition coefficient of Iodine between Carbon Tetrachloride and Water.

7. Determination of reaction rate constant of an acid catalyzed hydrolysis of an ester.

8. Determination of the coefficient of viscosity of the given liquid by Ostwald Viscometer.

**Suggested Books:**

Mechanical Engineering lab:

1. Find the viscosity of the given sample of oil using redwood Viscometer-I
2. Find the viscosity of the given sample of oil using redwood Viscometer-II
3. Find the Flash point of the given sample of oil using Abel’s Flash point tester
4. To calibrate pressure gauge using standard pressure and standard weights.
5. Draw the Valve timing diagram of a 4-stroke Diesel Engine and port timing diagram of a 2-stroke petrol engine.
6. Perform Load Test at Full Load, Half Load, ¼ th.Load on a 4-stroke Ruston Engine and draw the performance curves.
7. Find the Volumetric efficiency, Isothermal Efficiency of the given Compressor.
8. To determine the Moment of Inertia of a Fly-Wheel and Shaft experimentally and compare the values with the calculated values.
9. To determine experimentally the Calorific Value of a gaseous fuel by using Junkers gas Calorimeter.
10. To determine the Modulus of Rigidity of the material of the Wire by Torsional Oscillators.

Electrical Engineering Lab:

1. Study and calibration of Ammeter.
2. Study and calibration of Voltmeter.
3. Study and calibration of Wattmeter.
4. Study and calibration of Energy meter.
5. Measurement of low resistance (armature)
6. Measurement of medium resistance (field)
9. Verification of KCL and KVC
10. Superposition theorem.
11. Parameters of a Choke coil
12. OC and SC tests on transformer
14. OC test on DC,. Separately excited machine.
15. Swinburne’s test.
16. 3-phase induction motor (No load and rotor block tests)

Partial Differential Equations and Applications: Introduction, first and second order equations, method of separation of variables, vibrations of a stretched string-wave equation, one-dimensional and two-dimensional heat flow equations, solution of Laplace equation, Laplace equation in polar coordinates.

Numerical Solutions of ODE’s and PDE’s: Numerical solutions of ODE’s by Picard’s method, Euler’s method, Runge-Kutta method and numerical methods for solution of PDE’s (1) Elliptic (Liebmann iteration process) (2) Parabolic (Schmidt explicit formula) (3) Hyperbolic and (4) Poisson’s equations (Gauss-Siedel method).

Statistics: Review of probability distributions (not to be examined). Sampling Theory: Sampling distribution, standard error, testing of hypothesis, level of significance, confidence limits, simple sampling of attributes, sampling of variables, large samples and small samples, student’s t-distribution, f-distribution, Fisher’s Z-distribution and Chi-square distribution

Textbook: Scope as given in:


Reference:

UNIT-1

Numerical problems: Determination of percentage composition of Carbon, Hydrogen and Nitrogen. Molecular weights determination by depression in freezing point and elevation of boiling point methods. Molecular weight of acids by Silver salt method; Molecular weight of bases by Chloroplatinate method; Determination of Molecular formula of a compound; Problems relating to reactions of Carboxylic acids, functional derivatives of acids, Carbonyl compounds, Alcohols, Amines, Phenols, Diazonium salts applications, Alkenes and their laboratory tests.

Nomenclature of Alkanes, Alkenes, Alkynes, Dienes, Cyclic Aliphatic hydrocarbons, structure of Benzene, nomenclature of Benzene derivatives, Arenes; Industrial preparation of Ethylene, Acetylene; sp, sp² and sp³ hybridization; preparation and chemical reactions; conformational analysis of Ethane, Propane and Butane. Wurtz reaction, Diels-Alder reaction. Aromaticity Morkovinkov Rule; Clemmensen and Wulf-Kishner reduction.

UNIT-2

Electro-philic and Nucleo-philic Aromatic substitution; Orientation in desubstituted Benzenes, mechanism of Nitration, Halogenation, Sulphonation, Friedel-Craft’s alkylation and acylation reactions. Nomenclature of Alkyl halides, preparation and chemical reactions, mechanisms of SN₁, SN₂, E₁, E₂ reactions. Nomenclature of Aryl halides, Preparation and chemical reactions: Low reactivity of Vinyl and Aryl halides; Sandmeyer reaction.

UNIT-3


UNIT-4

UNIT-5

Nomenclature of Amines, Industrial preparation of Aniline, preparation and chemical reactions; Exhaustive Methylation, mechanism of Hoffmann elimination, Benzedene rearrangement without mechanism, Hinsberg test, differentiation test using Nitrous acid, preparation of Diazonium salts and Synthetic applications, preparation of Sulphanilamide, Sulphaguanidine, Sulphamerazine, Sulphapyridene (Sulpha drugs), mode of action of Sulpha drugs.

UNIT-6

Preparation of Soaps and Detergents; mode of action of soaps, differences between soaps and detergents; preparation of Malonic, Acetoacetic ester and their synthetic applications; Preparation of Grignard reagents and their synthetic applications, preparation of Polyethylene, Polystyrene, Teflon, PVC, Polyvinyl Cyanide, Rubber-vulcanisation, Styrene-Butadiene rubber, Polychloroprene, Bakelite, Nylon 6 and Nylon 6-6, Plexiglas, Terylene, Ziegler-Natta polymerization, definition of Thermoplastics and Thermosetting plastics.

UNIT-7

Isomerism: Structural and optical isomerism, geometrical isomerism, E Z configuration, sequence rules, R & S configuration, Racemic mixture and their separation, Asymmetric synthesis: Fischer projection Formula, definitions of Axial and Equatorial bonds, 1-3- diaxial interaction, Enantiomers, Diastereomers, Mesomers. Isomerism in Cyclic compounds, Chair, Boat and Twisted Boat structures (1-Methylcyclohexane, 1, 2-Cyclohexane Diol). Synthetic applications of: Zn/Hg, Na-NH₃ LiAH₄, NaBH₄, Diborane and Zinc dust, Soda lime, OsO₄, Hydroxylamine, Acetic anhydride, Benzoylchloride and PCl₅.

Recommended Books:

1. Text Book of Organic Chemistry by Morrison & Boyd
2. Text Book of Organic Chemistry by Bahl & Tuli
Stoichiometry and composition relationships, the gram-mole and pound-mole. Limiting reactant, Excess reactant- Degree of completion. Basis of calculation. Weight percent, volume percent and mole percent. Density and specific gravity: Baume and API gravity scales.

Behavior of ideal gases, application of the ideal-gas law. Dalton and Amagat laws to gaseous mixtures. Composition of gases on dry basis and on wet basis.


Textbook:


Reference Books:

Units and dimensions, dimensional analysis, similarity, types of fluids, hydrostatic pressure, pressure distribution in a static fluid, pressure measuring devices.

Introduction to fluids in motion, concept of stream lines, stream tubes, viscosity, types of fluids, flow in boundary layers, its formation and growth in tubes and on plates, basic equations of fluid flow: continuity, motion, momentum and Bernoulli’s equation.

Flow of incompressible fluids in pipes, relation between skin friction - wall shear, laminar flow in pipes, Hagen-Poiseulle equation, turbulent flow in pipes, velocity distribution equation, friction factor, friction from changes in velocity or direction, flow of compressible fluids, basic equations, flow through variable area conduits, adiabatic and isothermal frictional flow.

Flow past immersed bodies, Drag, drag coefficient, friction in flow through beds of solids, motion of particles through fluids, its mechanics, terminal velocity, fluidization, mechanism of fluidization, pressure drop in fluidization, applications of fluidization.

Transportation and metering of fluids, pumps, fans, blowers and compressors, reciprocating, rotary and centrifugal types, characteristics and calculations regarding power and efficiency. Flow measuring devices, venturi, orifice, pitot tube, rotameter, notches and weirs.

Textbook:


Reference Book:

Characteristics of solid particles - shape – size, Differential and cumulative screen analysis - specific surface area - particle population - different mean diameters for a mixture of particles.


Motion of particles through fluids - drag - free and hindered settling - settling velocities - classification - sink and float methods - differential setting methods - jigging and Tabling - cyclone separators.

Batch sedimentation - Thickeners - Flocculation - Centrifugal sedimentation - gravity and centrifugal decanters.

Agitation of liquids - power consumption in agitated vessels - scale up of agitation equipment - Mixing equipment for mixing of solids and pastes - mixers for dry powders - Mixing index.

Conveying - Types of conveyors - Mechanical - belt, chain, screw conveyors, elevators - pneumatic conveyors. Size enlargement - need and applications.

Textbooks:


Reference Books:

2. Chemical Engineer’s Hand Book , Perry R.H, {ed} McGraw-Hill Book Co;
4. Introduction to Chemical Engineering., Badger and Banchero, McGraw-Hill Book Co;
List of Experiments:

1. Preparation of Aspirin
2. Preparation of Benzanilide
3. Preparation of m-dinitrobenzene
4. Preparation of Benzoic acid
5. Preparation of Phthalimide
6. Preparation of Methyl Orange
7. Preparation of Parabenzquinone
8. Preparation of nerolin
9. Detection of Extra elements
10. Analysis of Compound -1
11. Analysis of Compound -2
12. Analysis of Compound -3
13. Analysis of Compound -4
15. Analysis of Compound -6

List of Experiments:

1. Identification of laminar and turbulent flows (Reynolds apparatus)
2. Measurement of point velocities (Pitot tube)
3. Verification of Bernoulli’s equation
4. Calibration of Rotameter
5. Variation of Orifice Coefficient with Reynolds Number
6. Determination of Venturi Coefficient
7. Friction losses in fluid flow in pipes
8. Pressure drop in a packed bed for different fluid velocities.
9. Pressure drop and void fraction in a fluidized bed
10. To Study the coefficient of contraction for a given open orifice
11. To Study the coefficient of discharge in a V - notch
12. To Study of the characteristics of a centrifugal pump.
List of Experiments:

1. To take a representative sample from a bulk by two methods, viz. Riffle and Cone & Quartering and to find out the average size \{volume-surface mean diameter\} of the samples.
2. To determine the Grindability Index \{G.I\} of coal by Hard Groove Machine.
3. To determine the time of grinding in a ball mill for producing a product with 80% passing a given screen.
4. To verify the laws of crushing using any size reduction equipment like crushing rolls, ball mill or vibrating mill and to find out the work Index \{W.I\} of the material.
5. To compare open circuit and closed circuit grinding by means of a ball mill.
6. To determine the optimum time of sieving for a given sample of material.
7. To find the effectiveness of hand screening of a given sample by a given screen.
8. To find the screen effectiveness of a trommel.
9. To separate a mixture of coal into two fractions using sink and float method.
10. To separate a mixture of coal into two fractions using froth flotation technique.
11. To find the size analysis of a given fine sample using beaker decantation method.
12. To separate a mixture of particles by jigging.
13. To concentrate a given material by means of tabling.
14. To obtain batch sedimentation data and to calculate the minimum thickener area under given conditions.
15. To determine the specific cake resistance and filter medium resistance of a slurry in plate and frame filter press.
B.Tech. Chemical Engineering  
(Effective from the admitted Batch of 2006-07)  
III/IV B.Tech. (First Semester)  

ChE-311 Chemical Engineering Thermodynamics-I  

The first law and other basic concepts: Joule’s experiments, internal energy, the first law of thermodynamics, thermodynamic state and state functions, enthalpy, the steady-state, steady-flow process, equilibrium, the phase rule, the reversible process, constant-V and constant-P processes, heat capacity.  

Volumetric properties of pure fluids: PVT behavior of pure substances, virial equations, the ideal gas, application of the virial equations, cubic equations of state, generalized correlations for gases, generalized correlations for liquids, molecular theory of fluids, second virial coefficients from potential functions.  

Heat effects: Sensible heat effects, internal energy of ideal gases, microscopic view, latent heats of pure substances, standard heat of reaction, standard of heat of formation, standard heat of combustion, temperature dependence of heat effects of industrial reactions.  

The Second law of thermodynamics: Statement of the second law, heat engines, thermodynamic temperature scales, thermodynamic temperature and ideal-gas scale, entropy, entropy changes of an ideal gas, mathematical statement of the second law, the third law of thermodynamics, entropy from the microscopic view point.  

Thermodynamic properties of fluids: Property relations for homogeneous phases, residual properties, two-phase systems, thermodynamic diagrams, generalized property correlations for gases.  

Thermodynamics of flow processes: Equations of balance, duct flow of compressible fluids, turbines (expanders), compression processes.  

Refrigeration and liquefaction: The Carnot refrigerator, the vapor compression cycle-comparison of refrigeration cycles, the choice of refrigerant, absorption refrigeration, the heat pump, liquefaction processes.  

Textbook:  

Reference Books:  
1. ‘Chemical Engineering Thermodynamics’ by B.F.Dodge, McGraw-Hill Book Co.,  
Introduction: Mass transfer Operations.


Mass transfer coefficients: Mass transfer coefficients in turbulent flow, theories of mass transfer, analogy between momentum, heat and mass transfer in laminar and turbulent flow, correlations for mass transfer coefficients in simple situations, diffusion in solids.

Interphase mass transfer: Concept of equilibrium, diffusion between phases, two resistance theory, material balances in steady state co-current and counter-current stage processes, Murphy stage efficiency.


Humidification operations: Definition of fundamental terms, Psychrometric charts, theory of adiabatic saturation and wet bulb temperature, Lewis relation, gas-liquid contact operations, water cooling with air, dehumidification of air-water-vapor mixture, cooling towers, evaporative cooling.

Absorption: Solubility’s of gases in liquids, two component systems, multi-component systems, ideal and non-ideal solutions, choice of solvent for absorption, single component absorption material balances, counter current multistage operations, dilute gas mixtures, on-isothermal operation, tray efficiency, continuous contact equipment, HETP, HTU, NTU concepts for single operation absorption with chemical reaction.

Distillation: Principles of VLE for binary systems, phase diagrams, relative volatility, ideal solutions, azeotropes, enthalpy concentration diagrams, flash vaporization, partial condensation, differential distillation, steam distillation, continuous distillation, McCabe-Thiele method, Ponchon-Savarit method, tray efficiencies, introduction to multi-component distillation, azeotropic and extractive distillations.

Textbook:

Reference Book:
ChE-313  Heat Transfer

1. **Basic Concepts:** Modes of heat transfer, conduction, convection and radiation, analogy between heat flow and electrical flow.

2. **Conduction:** One dimensional steady state heat conduction, the Fourier heat conduction equation, conduction through plane wall, variable thermal conductivity, conduction through cylindrical wall, spherical wall, combined mechanism of heat transfer (conduction-convection systems), conduction through composite slab, cylinder and sphere, thermal contact resistance, critical radius of insulation, heat transfer from a rectangular fin, fin effectiveness and efficiency, unsteady state heat conduction, negligible internal heat resistance and lumped heat analysis, response time of a temperature measuring instrument, unsteady state heat conduction through a semi-infinite slab, three dimensional heat conduction equations in cartesian, cylindrical and spherical coordinates.

3. **Convection:** The convective heat transfer coefficient, thermal boundary layers for the cases of flow of fluid over a flat plate and flow through pipe, dimensionless numbers in heat transfer and their significance, dimensional analysis, Buckingham’s phi theorem, application of dimensional analysis to forced convection and natural convection.

4. **Forced Convection:** Correlation equations for heat transfer in laminar and turbulent flows in a circular tube and duct, Reynolds and Colburn analogies between momentum and heat transfer, heat transfer to liquid metals and heat transfer to tubes in cross flow.

5. **Natural Convection:** Natural convection from vertical and horizontal surfaces, Grashoff and Rayleigh numbers.

6. **Heat transfer by radiation:** Concept of black body, intensity of radiation, Laws of black body radiation, non-black surfaces, emissivity, Kirchhoff’s law, radiation between black surfaces and gray surfaces, radiation shape factor, radiation between large parallel plates, concentric cylinders and spheres, radiation between a small gray body and a large gray enclosure.

7. **Boiling and Condensation:** Pool boiling, pool boiling curve for water, maximum and minimum heat fluxes, correlations for nucleate and film pool boiling, dropwise and filmwise condensation, Nusselt analysis for laminar film wise condensation on a vertical plate, film wise condensation on a horizontal tube, effect of non-condensable gases on rate of condensation.

8. **Heat Exchangers:** Types of heat exchangers, log-mean temperature difference, overall heat transfer coefficient, fouling factors, LMTD method for heat exchanger analysis, heat transfer in kettles.

9. **Evaporation:** Types of evaporators, boiling point elevation and Duhring’s rule, material and energy balances for single effect evaporator, multiple effect evaporators, forward and backward feeds, capacity and economy of evaporators.

**Text Books:**
1. ‘Fundamentals of engineering heat and mass transfer (SI Units)’ by R. C. Sachdeva, New Age International (P) Limited, Publishers, New Delhi (2001) (For items 1 to 8, heat transfer portion)
2. ‘Unit Operations of Chemical Engineering’, 6th Ed. by W. L. McCabe, J. C. Smith and P. Harriot (For item 9, evaporation)
Reference Books:
ChE-314  Inorganic Chemical Technology

**Water:** Sources of water, hardness, treatment for different end uses, municipal water conditioning, industrial waste water treatment.

**Sulphur and sulphuric acid:** Sources of sulphur-sulphuric acid, different processes of manufacturing-contact process, DCDA process for sulphuric acid manufacture.

**Nitrogen industries:** Manufacture of ammonia, nitric acid, urea and ammonium nitrate.

**Phosphorous and phosphoric acid industries:** Methods for production of phosphorous and phosphoric acid, manufacture of super phosphate and triple super phosphate.

**Chloro-alkali industries:** Manufacture of soda ash, caustic soda and chlorine.

**Cement:** Types of cement, manufacture of ordinary portland cement [opc], slag cement.

**Fuel and industrial gases:** Production of water gas, producer gas and coke oven gas, production of acetylene, oxygen and nitrogen.

**Metallurgy:** Manufacture of pig iron, cast iron, methods of making steel, open hearth process, production of aluminium by electrolytic process.

**Textbooks:**

**Reference Books:**
ChE-315   Process Instrumentation

Qualities of measurement: The elements of instruments, static and dynamic characteristics, dynamic response of first order and second order instruments.

Expansion thermometers: Temperature scales, constant-volume gas thermometer, pressure spring thermometer, theory of volumetric and pressure thermometers, static accuracy of thermometer, comparison of pressure-spring thermometers.

Thermoelectric temperature measurement: Thermoelectricity, industrial thermocouples, thermocouple lead wires, thermal wells, response of thermocouples, the millivoltmeter.


Radiation temperature measurement: Introduction, blackbody devices and radiation receiving elements, radiation pyrometers, photoelectric pyrometers and optical pyrometers.

Methods of Composition analysis: Gas analysis by thermal conductivity, analysis of moisture in gases (humidity), psychrometer method, hygrometer method, dew-point method for moisture analysis in gases, measurement of moisture in paper, textile and lumber.

Measurement of pressure and vacuum: Pressure, vacuum and head, liquid column manometers, measuring elements for gauge pressure and vacuum, indicating elements for pressure gauges, measurement of absolute pressure, measurement of pressure in corrosive fluids, static accuracy of pressure gauges.

Measurement of Head and Level: Density and specific gravity, direct measurement of liquid level, pressure(level) measurement in open vessels, level measurement in pressure vessels, density measurement, level measurement by weighing.

Textbooks:
1. Industrial Instrumentation, Donald P.Eckman.,Wiley Eastern Ltd.,

Reference Books:
Introduction, Tutorial lessons: MATLAB session, working with arrays of numbers, creating and printing simple data, saving and executing a script file, creating and executing function files, working with files and directories.

Interactive computation: Matrices and vectors, matrix and array operations, creating and using inline functions, using built in functions and online help, saving and loading data, plotting simple graphs.

Script files, function files, language specific features, advanced data objects.

Applications: linear algebra, curve fitting and interpolation, data analysis and statistics, numerical integration, ordinary differential equations, nonlinear algebraic equations.

Basic 2D plots, using subplot to layout multiple graphs. 3-D plots, symbolic Math tool box: two useful tools in symbolic Math tool box, using symbolic Math tool box.

Text Book:

‘Getting started with MATLAB: A quick introduction for scientists and engineers’ by Rudra Pratap, Oxford University press, 2003
Petrochemical industry-Feedstocks: Petrochemical industry in India, feed stocks for petrochemicals.

Chemicals from ethylene: Vinyl chloride monomer, vinylacetate monomer, ethylene oxide, ethylene glycol, acetaldehyde.

Chemicals from C₃,C₄ and higher carbon atoms: Isopropylalcohol, acrylonitrile, acrylic acid, phenol, bisphenol-A, iso and n-butanol, methyltertbutylether, methacrylic acid, malic anhydride.

Polymers of olefins: Polymer structure, methods of polymerization, high pressure polyethylene (LDPE), low pressure polyethylene (HDPE), polypropylene, polyvinylchloride, polystyrene.

Petroleum aromatics: Benzoic acid, caprolactum, terephthalic acid, phthalic anhydride,

Synthetic fibres: Production techniques of synthetic fibres, production of polyester, nylon-6,6, nylon-6, acrylic fibers.

Synthetic rubber: Styrene butadiene rubber (SBR), butyl rubber, synthesis of polyurethane.

Plastics: Phenol formaldehyde resins, urea formaldehyde resins, polycarbonates.

Synthetic detergents: Classification of detergents, general manufacture of sulphonates, keryl benzene sulphonate (Surf).

Textbook:


References:

ChE-316  Microbiology (Elective-I)

**Introduction to microbiology:** Microbiology and origin of life, groups of micro organisms; applied areas and applications of microbiology.

**Structure of bacterial cell:** Distinguishing features of prokaryotes and eukaryotes, structure and functioning of bacterial cell.

**Classification of bacteria:** Characterisation, classification, general methods of classification, concepts of classification, nomenclature and identification of bacteria.

**Cultivation of bacteria:** Nutritional requirements, types of bacteriological media, nutritional types of bacteria, physical conditions requirement of bacteria.

**Isolation of bacteria:** Selective methods of isolation, isolation of pure culture techniques, cultural characteristics, staining techniques, methods of maintenance and preservation of bacteria and culture collections.

**Reproduction and growth of bacteria:** Reproduction and genetic transformations in bacteria, growth, growth curve, and measurements of bacterial growth.

**Microbiology of water and waste water:** Municipal water purification, determination of sanitary water quality, water pollution, waste water, chemical and biological characteristics of waste water, waste water treatment processes.

**Textbooks:**

1. ‘Microbiology’ by Michael J. Pelezar Jr., E.C.S. Chan and Noel Kreig
2. ‘Microbiology’ by Ananthnarayanan
3. ‘Microbiology: A text book for university students’ by Sharma P.D.

**Reference Books:**

1. ‘Microbiology’ by Carpenter Philip, L.
2. ‘Microbiology’ by Buffaloe Neal, D. and Freguson Dale,V.
3. ‘Microbiology Fundamentals and Applications’ by Purhit, S.S.
ChE-316  Java (Elective-I)

Fundamentals of object oriented programming, overview of java language, constants, variables and other data types, operators and expressions, decision making and branching, classes, objects and methods, arrays, strings and vectors, managing input/output files in java.

Interfaces: multiple inheritance.


ChE-316  FORTRAN (Elective-I)

Fortran programming preliminaries, constants and variables, arithmetic expressions, input-output statements, control statements, the do statements, format specification, functions and subroutines, FORTRAN program examples.

Text Book: ‘Principles of Computer Programming’ by V.RajaRaman

ChE-317  Mass Transfer Laboratory – I

List of Experiments:

1. Steam distillation
2. Differential distillation
3. Height equivalent to a theoretical plate
4. Vapor-liquid equilibria
5. Determination of liquid diffusion coefficient
6. Determination of vapor diffusion coefficient
7. Surface evaporation
8. Height of a transfer unit
ChE-318  Heat Transfer Laboratory

**List of Experiments:**

1. Determination of total thermal resistance and thermal conductivity of composite wall.
2. Determination of the thermal conductivity of a metal rod.
3. Determination of the natural convective heat transfer coefficient for a vertical tube.
4. Determination of critical heat flux point for pool boiling of water.
5. Determination of forced convective heat transfer coefficient for air flowing through a pipe.
6. Determination of over-all heat transfer coefficient in double pipe heat exchanger.
7. Study of the temperature distribution along the length of a pin fin under natural and forced convection conditions.
8. Estimation of unsteady state film heat transfer coefficient between the medium in which the body is cooled.
10. Determination of emissivity of a given plate at various temperatures.
11. Determination of radiation constant of a given surface.

ChE-319  Communication Skills

**Communication:**
Importance of communication
Non verbal communication
Personal appearance
Posture
Gestures
Facial expressions
Eye contact
Space distancing

**Goal setting:**
Immediate, short term, long term,
Smart goals, strategies to achieve goals

**Time management:**
Types of time
Identifying time wasters
Time management skills

**Leadership and team management:**
Qualities of a good leader
Leadership styles
Decision making
Problem solving
Negotiation skills
**Group discussions:**
Purpose (Intellectual ability, creativity, approach to a problem, solving, tolerance, qualities of a leader)
Group behaviour, Analysing performance

**Job interviews:**
Identifying job openings
Preparing resumes & CV
Covering letter
Interview (Opening, body-answer Q, close-ask Q),
Types of questions

**Reference books:**
1. ‘Effective Technical Communications’ by Rizvi M. Ashraf, McGraw–Hill Publication
2. ‘Developing Communication Skills’ by Mohan Krishna & Meera Banerji, Macmillan
3. ‘Creative English for Communication’ by N.Krishnaswami & T.Sriraman, Macmillan
ChE–321      Chemical Engineering Thermodynamics-II

Solution thermodynamics: Theory: Fundamental property relation, chemical potential as a criterion for phase equilibria, partial properties, ideal gas mixtures, fugacity and fugacity coefficient for a pure species, fugacity and fugacity coefficient for species in solution, generalized correlations for the fugacity coefficients, the ideal solution, excess properties, behaviour of excess properties of liquid mixtures,

Solution thermodynamics: Applications: Liquid-phase properties from VLE data, models for the excess Gibbs Energy, property changes of mixing, heat effects of mixing processes,

VLE at low to moderate pressures: The nature of equilibrium, the phase rule, Duhem’s theorem, VLE- qualitative behavior, the gamma/phi formulation of VLE, dew point and bubble point calculations, flash calculations, solute (1)/solvent (2) systems,

Thermodynamic properties and VLE from equations of state: Properties of fluids from the virial equations of state, properties of fluids from cubic equations of state, fluid properties from correlations of the Pitzer type, VLE from cubic equations of state,

Topics in phase equilibria: Equilibrium and stability, liquid/liquid equilibrium(LLE), vapor/liquid/liquid equilibrium(VLLE), solid/liquid equilibrium (SLE), solid/vapor equilibrium (SVE),

Chemical reaction equilibrium: The reaction coordinate,–application of equilibrium criteria to chemical reactions, the standard Gibbs energy change and the equilibrium constant, effect of temperature on the equilibrium constant, evaluation of equilibrium constants, relation of equilibrium constants to composition, equilibrium conversions for single reactions, phase rule and Duhem’s theorem for reacting systems, multi reaction equilibria,

Thermodynamic analysis of processes: Calculation of ideal work, lost work, thermodynamic analysis of steady-state flow processes.

Text book:

Reference books:
1. ‘Chemical Engineering Thermodynamics’ by Y.V.C.Rao, University Press (India) Ltd., Hyderabad 1997
Mass Transfer-II

**Liquid-liquid operations: Extraction:** Introduction, liquid-liquid equilibria, analytical and graphical solutions for single and multistage operations, continuous counter current operation without and with reflux, fractional extraction, equipment for liquid-liquid contacting operations, single stage, multistage and continuous contacting equipment,

**Leaching:** Preparation of solid, steady and unsteady state operation, equipment, analytical methods both theoretical and problematic approaches for single and multistage operations,

**Adsorption:** Theory of adsorption, Industrial adsorbents, adsorption equilibria, Freundlich equation, single and multistage operations, unsteady state adsorption, equipment for single stage and continuous contact, ion-exchange,

**Drying:** Equilibria, drying rate curve, batch and continuous drying, time of drying and calculations, mechanism of batch drying, equipment’s for batch and continuous drying operations,

**Crystallization:** Equipment and analytical methods, factors governing nucleation and crystal growth rates, controlled rate of crystals, incorporation of principles into the design of the equipment,

**Less conventional operations:** Dialysis, thermal diffusion, mass diffusion,

**Membrane separation processes:** Separation of gases, separation of liquids, dialysis, membranes for liquid extraction, pervaporation, reverse osmosis.

**Text book:**


**Reference books:**


2. ‘Chemical Engineering Hand Book’ by J.H.Perry
A brief review on bonding, bond Energy, $\Delta H_{\text{crystal}}$, $\Delta H_{\text{lattice}}$.

**Crystal structure:** Symmetry, elements of symmetry in cubic crystals-space lattices two and three dimensional, unit cell, crystal, Bravais lattices, crystal systems with examples, lattice coordinates, Miller and Miller–Bravais indices for directions and planes, linear density of atoms, planar density of atoms-close packed directions and planes, atomic and ionic packing fractions, densities of metals and ionic structures, covalent structures, close packed structures, crystal structure determination,

**X-ray diffraction:** Powder method, ionic covalent and metallic structures, structure determination of cubic crystals, Ligancy and limiting radii ratio,

**Basic thermodynamic functions:** Impure phases, solid solutions, alloys, single phase and multi phase alloys, crystal defects, point imperfections, classification, application of configurational entropy to estimate vacancy concentration and other defect concentrations, defect structures, line imperfections, edge and screw dislocations –their nature, Burgers circuit and Burgers vector, dislocation reaction, dislocation motion, multiplication of dislocations during deformation, role of dislocations in determining crystal properties, twinning – surface defects, grains and grain boundary, dislocation energy, stress required to move a dislocation, dislocation density,

**Elasticity, plasticity, stress, strain:** True stress, true strain, Poissons ratio, elastic compliances, strain energy, stress-strain diagrams for ductile and brittle materials, proof stress, yield stress, plastic stress, modulus of elasticity, rigidity, bulk modulus–relationship between the three, plastic deformation, uniform elongation and necking strain hardening, work hardening as strengthening mechanism, plastic deformation by slip-slip systems and planes, critical resolved shear stress (CRSS), cold working, dynamic recovery, re-crystallization, grain growth, grain size and yield stress, Hall-petch equation, single crystal, polycrystalline material, comparison of stress – strain diagrams, anelasticity, elastic after effect, damping, internal friction, energy loss, viscoelasticity, viscoelastic models,

**Composite materials:** Fibrous, particulate, their properties and Young’s modulus of composites when axially and transversely loaded, fraction of the load taken by fiber and matrix,

**Fracture, ductile and brittle:** Griffith’s criterion for brittle failure, ductile brittle transition temperature, creep, mechanisms of creep, creep resistance materials, creep rate and related equations to find creep rates, fatigue-mechanism-factors to increase fatigue resistance,

**Transition between states of matter:** Energetics of transition, structure of solids, nucleation, mechanisms, nucleation rates, homogeneous and heterogeneous nucleation, phase rule, unary, binary phase diagrams, thermal equilibrium diagrams, eutectic, eutectic phase diagrams, Cd-Bi, Pb-Sn, Cu-Ni, Ag-Cu, Fe-C or Fe-Fe$3C$-phase transformations, time temperature, transformation curves for eutectoid steels, plain carbon steels, effect of addition of alloying elements on the properties of steels, types of steels used in Chemical industries.

**Text books:**

1. ’Materials Science & Engineering’ by V.Raghavan, Prentice Hall of India Ltd, New
Delhi.


**Reference books:**


ChE-324

Organic Chemical Technology

**Coal and Coal chemicals:** Types of coal, different uses, distillation of coal, treatment of products, low and high temperature carbonization of coal, coal tar distillation,

**Petroleum:** Origin, classification, composition of crude oil, production of crude oil, distillation of crude petroleum, refining-methods, uses of products,

**Extraction of vegetable oils:** Purification, acid value, hydrogenation of oils,

**Iodine value:** Manufacture of fatty acids and soaps, saponification value, detergents- classification and manufacture.

**Paints and varnishes:** Constituents of paints, functions of paint, manufacturing procedures, Pigments-manufacture of lithophone, varnishes,

**Manufacture of pulp:** Kraft process and sulphite process, production of paper,

**Manufacture of cane sugar:** Refining, manufacture of starch, dextrin and dextrose, production of ethanol by fermentation, manufacture of pencillin,

**Polymerisation:** Different methods, manufacture of polyethylene, phenol formaldehyde, SBR, synthetic fibres, rayon, 6-nylon, 6,6-nylon, polyesters.

**Text books:**


2. ‘Shreve’s Chemical Process Industries’ Austin,G.T., Mcgraw Hill Publishers

**Reference book:**

ChE-325

Bio-chemical Engineering –Principles

Introduction to biochemical engineering – Comparison of chemical and biochemical processes, industrially important microbial strains used for different bio products,

Chemicals of life – Carbohydrates, proteins, lipids, nucleic acids, their classification and functions,

Biology of microbes – Protist kingdom, classification and structure of different cells,

Introduction to enzymes – Classification, kinetics of enzyme catalyzed reactions, factors affecting E.S complex, derivation of Michaelis Menten equation for single substrate, determination of M.M parameters, enzyme inhibition – types, immobilization of enzymes, methods, immobilized enzyme kinetics, applications of immobilized enzymes,

Kinetics of cell growth – Growth phases, yield coefficient, Monod growth kinetics, ideal bioreactors – batch – mixed flow and plug flow reactors, their analyses,

Transport phenomenon across the cell – Active, passive and facilitated diffusion, gas liquid mass transfer in cellular systems, determination of $k_{l,a}$ values,

Sterilization - Media and air, methods,

Down stream processing – Special reference to membrane separation and chromatographic techniques, important industrial bio products – ethanol – penicillin – citric acid – acetic acid, effluent treatment, production of biogas.

Text book:


Reference books:

1. ‘Biochemical Engineering’ by A.Aiba, E.Humphrey and N.R.Milli
2. ‘Bioprocess Engineering - Basic Concepts’ by M.L.Shuler and F.Kargi
3. ‘Biochemical Engineering’ by J.M.Lee
4. ‘Biochemical Engineering’ by H.W.Blanch and D.S.Clark
Origin and formation of petroleum,
Reserves and deposits of the world,
Indian petroleum industry,
Composition of crudes,
Refinery products and test methods,
Evaluation of crudes,
Crude pretreatment,
Dehydration and desalting pipe still heater,
Atmospheric and vacuum distillation of crude oil,
Treatment of products, additives, blending of gasoline, treatment of gasoline, kerosene, lubes,
lubricating oils and wax,
Thermal and catalytic cracking,
Hydrocracking and hydrotreating,
Coking,
Visbreaking,
Alkylation,
Isomerisation,
Polymerisation,
Asphalt and air blown asphalt.

Text books:
List of experiments:

1. Ternary liquid equilibria (Binodal curve)
2. Liquid-liquid equilibria.
3. Limiting flow rates in spray tower
4. Hydrodynamics of perforated plate tower
5. Volumetric mass transfer coefficients in perforated plate tower
6. Dynamics of liquid drops (Single drop extraction tower)
7. Studies of axial mixing characteristics in a packed bed
8. Gas-liquid mass transfer in packed tower
9. Drying characteristics of a given material

List of experiments:

1. Evaluation and test methods for crude petroleum
2. Evaluation and test methods for products
3. ASTM distillation
4. TBP distillation
5. Flash and fire points
6. Viscosity index
7. Smoke point
8. Cloud and pour points
9. Carbon residue
10. Aniline point and diesel index
11. Drop point
12. Penetration number
13. Softening point
14. Water content and melting point
15. Demonstration experiments:
   Extraction in RDC column and catalytic reactors